ITEM NO.	Part_Code	PART NUMBER	DESCRIPTION	QTY.
1	**70698**	**8-3058**	**Rear Cut-off Die**	**1**
2	**70694**	**9-3058**	**Wire Anvil**	**1**
3	**70695**	**9A-3058**	**Insulation Anvil**	**1**
4	**70697**	**12-3058**	**Cut-Off Punch**	**1**
5	**70692**	**13-3058**	**Wire Rolling Tool**	**1**
6	**70696**	**14-3058**	**Insulation Rolling Tool**	**1**
7	70699	26-3058	Strip Hold Down	1
8	70726	34-3058	Wire Crimp Dial	1
9	64217	159S-3002	Insulation Tool Spacer	1
10	100911	200-3058	Baseplate	1
11	70725	250-3058	Feed Plate	1
12	100901	303-3058	Feed Finger	1
13	100902	403-3058	Brake Shoe	1
14	70724	500-3058	Right Guide Rail	1
15	70723	1000-3058	Left Guide Rail	1
16	100099	ED2-R	Frame	1
17	100104	ED3-R	Plunger	1
18	63709	ED4	Retainer	1
19	63731	ED5	Feed Adjustment Guide Block	1
20	63714	ED6	Spring Retainer	1
21	63733	ED7	Cam Roll Pin	1
22	63706	ED8	Cam Roller	1
23	63704	ED9	Feed Adjustment Block	1
24	64245	ED10	Feed Arm Pin	1
25	63717	ED11	Gib	2
26	63701	ED12	Feed Finger Shaft	1
27	63705	ED13	Adjustable Feed Piston	1
28	63700	ED14	Feed Arm	1
29	63659	ED44	Locating Dowel	1
30	63732	ED45	Feed Finger Spring	1
31	100105	ED51-R	Post Feed Cam	1
32	100106	ED52-R	Pre-Feed Cam	1
33	100287	ED53-R	Pivot Pin	1
34	100288	ED100-R	Spring Bracket	1
35	100097	ED199-R	Safety Guard	1
36	74491	GS-375	Guard Spacer	2
37	72310	MX104	Wave Disc Spring	1
38	74407	MX33	Mounting Post	1
39	74409	MX35	Insulation Dial	1
40	74411	MX36	Dial Spacer	1
41	74908	MX54-R	Slide Support	1
42	74820	MX91-R	Lifter Plate	1
43	74821	MX92-R	Brake Support	2
44	74822	MX93-R	Lifter	2
45	74823	MX94-R	Brake Shaft	1
46	74825	MX96-R	Brake Handle	1
47	74827	MX97-R	Retaining Ring	2
48	75342	LC-045E-6-M	Brake Spring	2
49	74611	LE-037CD-6	Extension Spring	1
50	70739	McMaster-Carr #3126A53	Spring Plunger	2
51	63735	MS24585-1453	Piston Spring	1
52	64213	McMaster Carr #98370A28	1/4" Hardened Flatwasher	1
53	72069	McMaster Carr #98407A118	#8 E-Style Retaining Ring	2
54	64214	McMaster Carr #98407A122	#10 E-Style Retaining Ring	2
55	63734	McMaster Carr #98455A_122	Retaining Ring	1
56	73785	SPI 99-602-5	#10 Black Knurled Knob	2
57	100091	8-32_.31sh	#8-32 x 5/16" Socket Hd Cap Screw	2
58	61472	8-32_.38bh	#8-32 x 3/8" Button Hd Cap Screw	4
59	63164	8-32_.50sh	#8-32 x 1/2" Socket Hd Cap Screw	1
60	63949	8-32_.88sh	#8-32 x 7/8" Socket Hd Cap Screw	4
61	63213	8-32_1.00sh	#8-32 x 1" Socket Hd Cap Screw	2
62	64215	10-32_.69sh	#10-32 x 11/16" Socket Hd Cap Screw	2
63	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw	5
64	63473	10-32_.25sh	#10-32 x 1/4" Socket Hd Cap Screw	1
65	78993	10-32_.38bh	#10-32 x 3/8" Button Hd Cap Screw	2
66	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw	8
67	63155	10-32_1.00sh	#10-32 x 1" Socket Hd Cap Screw	4
68	62040	1.8_1.00rp	1/8" x 1" Roll Pin	1
69	63707	1.4_20 LN	1/4-20 Lock Nut	1
70	64215	1.4_.75dp	1/4" x 3/4" Dowel Pin	2
71	63632	1.4-20_.50bh	1/4-20 x 1/2" Button Hd Cap Screw	2
72	63708	5.16-18 LN	5/16-18 Lock Nut	2
73	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw	1
74	64216	5.16-24_1.00ssf	5/16-24 x 1" Socket Hd Set Screw	1

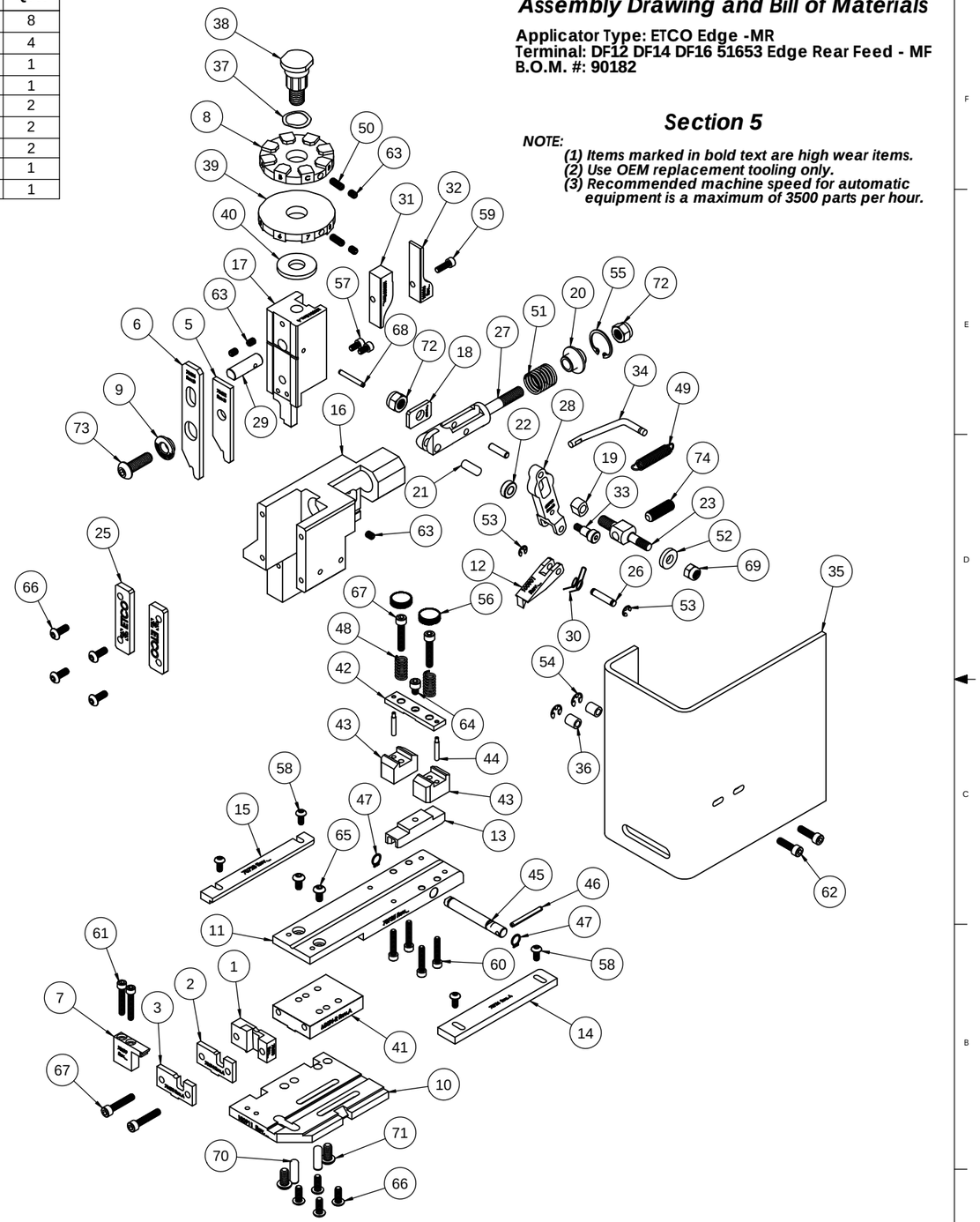
NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS

Assembly Drawing and Bill of Materials

Applicator Type: ETCO Edge -MR
Terminal: DF12 DF14 DF16 51653 Edge Rear Feed - MF
B.O.M. #: 90182

Section 5

NOTE:
(1) Items marked in bold text are high wear items.
(2) Use OEM replacement tooling only.
(3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.



ITEM No.	PART No.	DESCRIPTION	MATERIAL SPECIFICATION	QTY REQ'D

PARTS LIST

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE:
FRACTIONS ±1/64 | DECIMALS XX ±.01, XXX ±.005, XXXX ±.0002 | ANGLES ±½°

SURFACE FINISH √ ALL OVER

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LVL	REVISION	BY/DATE

QTY	USED ON

APPLICATION

MATERIAL: See Parts List
HEAT TREAT:
FINISH:

ETCO ENGINEERED PRODUCTS
25 BELLOWS STREET
WARWICK RI 02888 (401)-467-2400

TITLE: Edge Rear Feed
DWG. NO. DF12 DF14 DF16 51653 Edge Rear Feed - MF
REV. -
SCALE: 1:2
CAD FILE:
CHECKED BY:
DATE:
DRAWN BY: SCJ
DATE: 11/04/20
SIZE D

1/7/2021