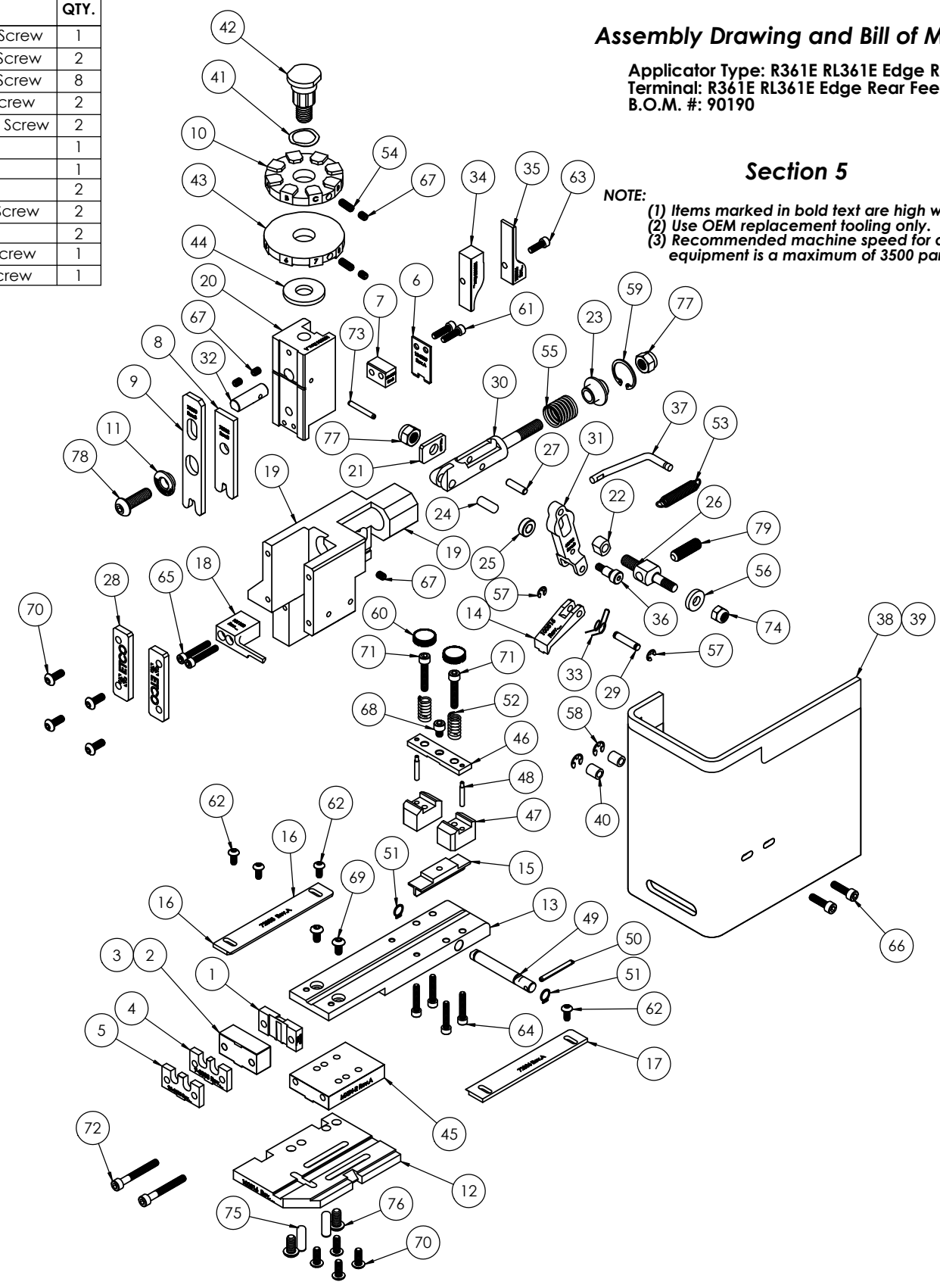


ITEM NO.	Part Code	PART NUMBER	DESCRIPTION	QTY.
1	78304	8-3088	Rear Cut-off Die	1
2	72810	8A-3073	R361E Front Cut-off Die	1
3	101131	8A-3073-RL	RL361E Front Cut-off Die	1
4	78300	9-3088	Wire Anvil	1
5	78301	9A-3088	Insulation Anvil	1
6	76602	12-3039	Cut-off Punch	1
7	72815	12A-3073	Cut-off Punch Spacer	1
8	78302	13-3088	Wire Rolling Tool	1
9	78303	14-3088	Insulation Rolling Tool	1
10	100551	34-8034	Wire Crimp Dial	1
11	64217	159S-3002	Insulation Tool Spacer	1
12	100516	200-8034	Baseplate	1
13	78299	250-3088	Feed Plate	1
14	100515	303-8034	Feed Finger	1
15	71916	403-3088	Brake Shoe	1
16	72805	500-3073	Left Guide Rail	1
17	72806	1000-3073	Right Guide Rail	1
18	101132	1600-8034	Stripper	1
19	100099	ED2-R	Frame	1
20	100104	ED3-R	Plunger	1
21	63709	ED4	Retainer	1
22	63731	ED5	Feed Adjustment Guide Block	1
23	63714	ED6	Spring Retainer	1
24	63733	ED7	Cam Roll Pin	1
25	63706	ED8	Cam Roller	1
26	63704	ED9	Feed Adjustment Block	1
27	64245	ED10	Feed Arm Pin	1
28	63717	ED11	Gib	2
29	63701	ED12	Feed Finger Shaft	1
30	63705	ED13	Adjustable Feed Piston	1
31	63700	ED14	Feed Arm	1
32	63659	ED44	Locating Dowel	1
33	63732	ED45	Feed Finger Spring	1
34	100105	ED51-R	Post Feed Cam	1
35	100106	ED52-R	Pre-Feed Cam	1
36	100287	ED53-R	Pivot Pin	1
37	100288	ED100-R	Spring Bracket	1
38	100097	ED199-R	Safety Guard	1
39	101133	ED199-R-AMP-G	Safety Guard	1
40	74491	GS-375	Guard Spacer	2
41	72310	MX104	Wave Disc Spring	1
42	74407	MX33	Mounting Post	1
43	74409	MX35	Insulation Dial	1
44	74411	MX36	Dial Spacer	1
45	74908	MX54-R	Slide Support	1
46	74820	MX91-R	Lifter Plate	1
47	74821	MX92-R	Brake Support	2
48	74822	MX93-R	Lifter	2
49	74823	MX94-R	Brake Shaft	1
50	74825	MX96-R	Brake Handle	1
51	74827	MX97-R	Retaining Ring	2
52	75342	LC-045E-6-M	Brake Spring	2
53	74611	LE-037CD-6	Extension Spring	1
54	70739	McMaster-Carr #3126A53	Spring Plunger	2
55	63735	MS24585-1453	Piston Spring	1
56	64213	McMaster Carr #98370A28	1/4" Hardened Flatwasher	1
57	72069	McMaster Carr #98407A118	#8 E-Style Retaining Ring	2
58	64214	McMaster Carr #98407A122	#10 E-Style Retaining Ring	2
59	63734	McMaster Carr #98455A_122	Retaining Ring	1
60	73785	SPI 99-602-5	#10 Black Knurled Knob	2
61	63162	8-32_.63sh	#8-32 x 5/8" Socket Hd Cap Screw	2
62	61472	8-32_.38bh	#8-32 x 3/8" Button Hd Cap Screw	4
63	63164	8-32_.50sh	#8-32 x 1/2" Socket Hd Cap Screw	1
64	63949	8-32_.88sh	#8-32 x 7/8" Socket Hd Cap Screw	4
65	63213	8-32_1.00sh	#8-32 x 1" Socket Hd Cap Screw	2
66	64215	10-32_.69sh	#10-32 x 11/16" Socket Hd Cap Screw	2
67	63054	10-32_.25ss	#10-32 x 1/4" Socket Hd Set Screw	5

NOTE: ITEMS MARKED IN BOLD TEXT ARE HIGH WEAR ITEMS

ITEM NO.	Part Code	PART NUMBER	DESCRIPTION	QTY.
68	63473	10-32_.25sh	#10-32 x 1/4" Socket Hd Cap Screw	1
69	78993	10-32_.38bh	#10-32 x 3/8" Button Hd Cap Screw	2
70	76501	10-32_.50bh	#10-32 x 1/2" Button Hd Cap Screw	8
71	63155	10-32_1.00sh	#10-32 x 1" Socket Hd Cap Screw	2
72	63826	10-32_1.50sh	#10-32 x 1 1/2" Socket Hd Cap Screw	2
73	62040	1.8_1.00rp	1/8" x 1" Roll Pin	1
74	63707	1.4_20 LN	1/4-20 Lock Nut	1
75	64215	1.4_.75dp	1/4" x 3/4" Dowel Pin	2
76	63632	1.4-20_.50bh	1/4-20 x 1/2" Button Hd Cap Screw	2
77	63708	5.16-18 LN	5/16-18 Lock Nut	2
78	63055	5.16-18_1.00bh	5/16-18 x 1" Button Hd Cap Screw	1
79	64216	5.16-24_1.00ssf	5/16-24 x 1" Socket Hd Set Screw	1



Assembly Drawing and Bill of Materials

Applicator Type: R361E RL361E Edge Rear Feed Terminal: R361E RL361E Edge Rear Feed - MF
B.O.M. #: 90190

Section 5

- NOTE:**
- (1) Items marked in bold text are high wear items.
 - (2) Use OEM replacement tooling only.
 - (3) Recommended machine speed for automatic equipment is a maximum of 3500 parts per hour.

ITEM NO.	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION	QTY.
DO NOT SCALE DRAWING				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE:				
FRACTIONS DECIMALS ANGLES				
1/164 .001 .010 ±1/2°				
SURFACE FINISH: ALL OVER				
THE INFORMATION CONTAINED WITHIN THIS DRAWING IS THE SOLE PROPERTY OF ETICO. NO PART OF THIS DRAWING OR WHOLE THEREOF IS TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.				
A	ECR# 6997	SCJ	12/01/22	QTY USED ON
LVL	REVISION	BY/DATE	APPLICATION	SCALE
				1:2
See Parts List R361E RL361E Edge Rear Feed (Metal Frame)				DATE: 9/08/22 CHECKED BY: SCJ