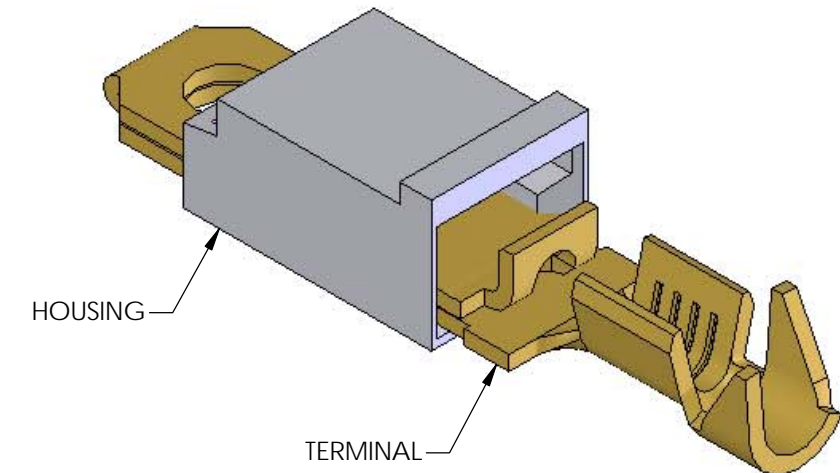
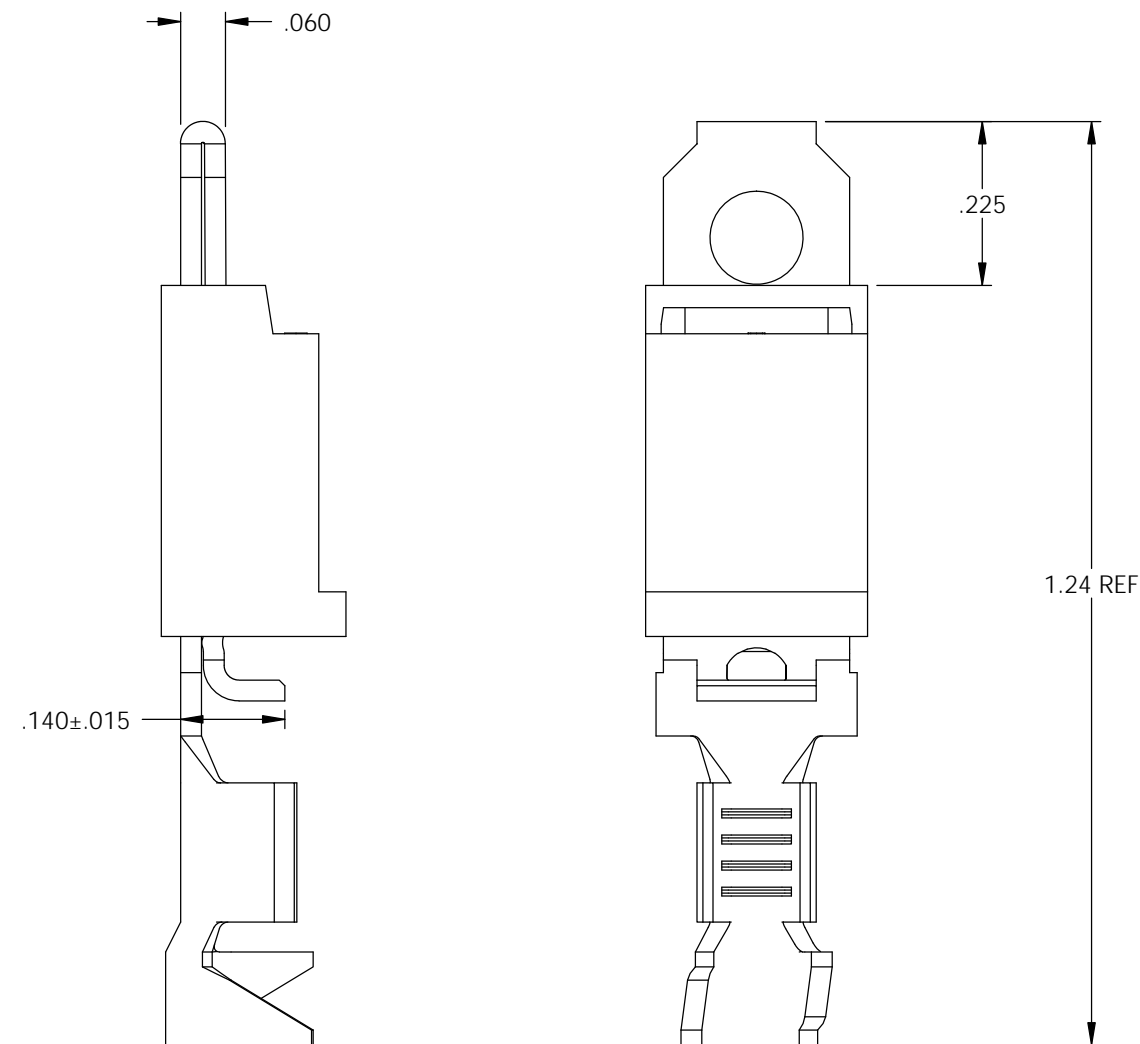
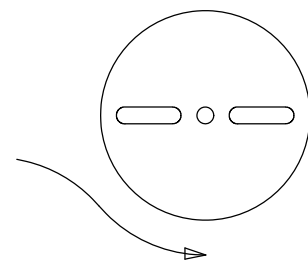
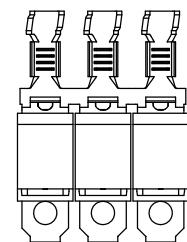


Rev.	Description of Change/ SCN#	Date
-	TRANSFER FROM CP TO EP	7/23/04
A	.060 ADDED JD	7/28/04
B	.140 ADDED JD	12/13/05
C	ECR# 816 SCJ	11-8-11

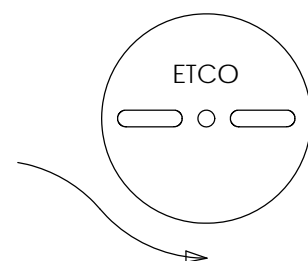
P/C	DESCRIPTION ©	TERMINAL P/C	HOUSING P/C	AI	SP
37006	IPPBF-FL-C-HB	09914	81117	X	X



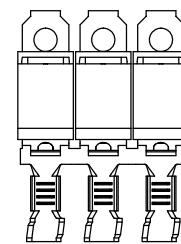
- NOTES:
1. WIRE RANGE: #14-#18 AWG.
 2. INSULATION DIAMETER RANGE: ϕ .120- ϕ .175.
 3. THE MINIMUM FORCE TO REMOVE THE HOUSING FROM THE TERMINAL SHALL BE 1.0 POUNDS.



DIRECTION FROM ASSEMBLY MACHINE
EARS UP, TO THE BACK



DIRECTION TOWARDS APPLICATOR
EARS UP, TO THE FRONT



UNCONTROLLED COPY

<p>THIRD ANGLE PROJECTION</p>	<p>TOOL NO.</p> <p>0903</p>	<p>Title:</p> <p>INSULATED BLADE ASSEMBLY-P/C 37006</p>		
	<p>TOLERANCES UNLESS OTHERWISE SPECIFIED</p> <p>INCHES: .XX - \pm.030 .XXX - \pm.015</p> <p>ANGLES - \pm5°</p>	<p>ETCO</p>	<p>ETCO Incorporated Engineered Products 25 Bellows Street Warwick, R.I. 02888 Phone: (401)467-2400 FAX: (401)467-9230 www.ETCO.com</p>	<p>DO NOT SCALE DWG.</p> <p>Drawn By: S.JOHNSON</p> <p>Chk'd/App'd By:</p> <p>Scale: 4X</p> <p>Date: 7-23-04</p> <p>Size B</p>
		<p>Dwg. No.: IPPBF-FL</p>		