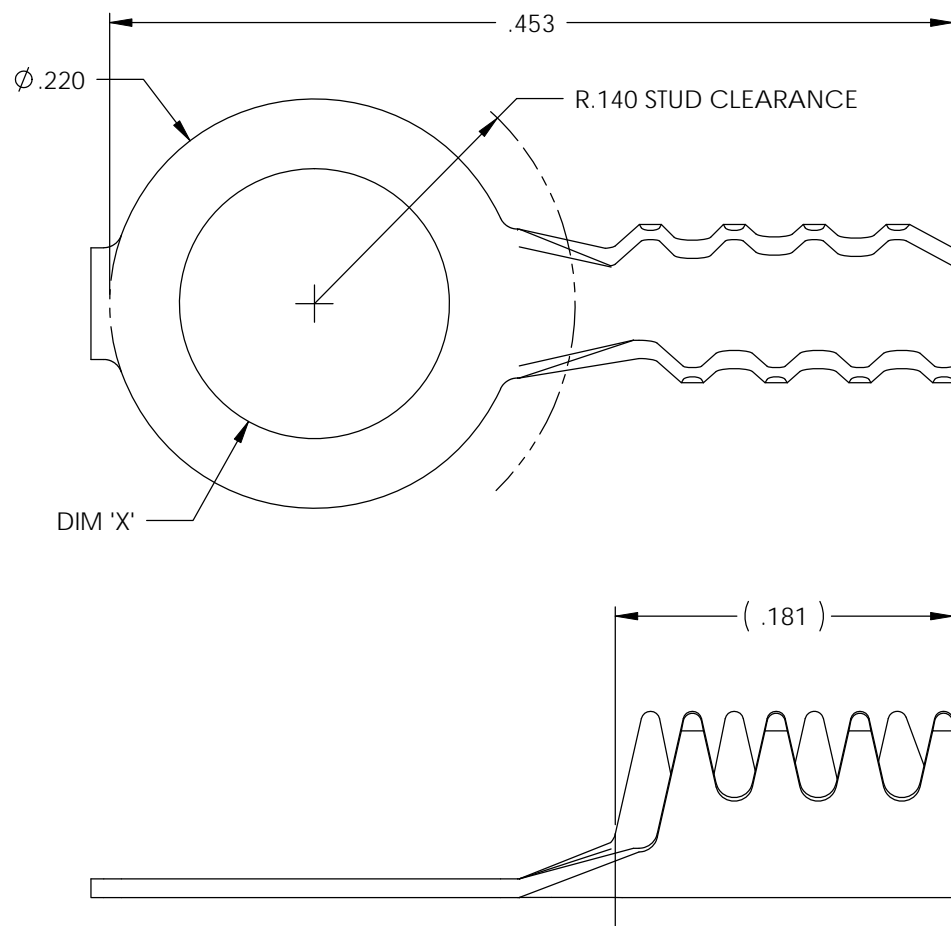


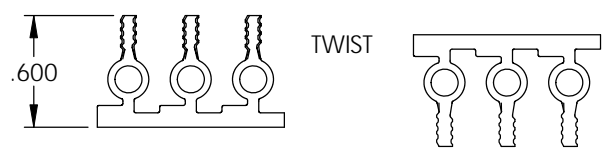
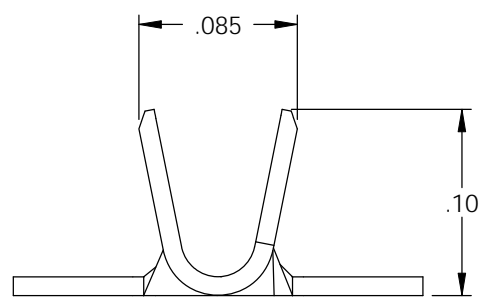
NOTE:

- 1.) MAT'L: .010 THK., BRASS, #2 TEMPER (HALF HARD), PER ETCO METAL CODE NO. 05004.
- 2.) MAT'L: .010 THK., PRE-TINNED BRASS, #2 TEMPER (HALF HARD), PER ETCO METAL CODE NO. 01045.
- 3.) PARTS MAY BE COATED WITH A LIGHT FILM OF LUBRICATION USED IN THE MANUFACTURING PROCESS.
- 4.) \* DIMENSIONS ARE BEFORE COINING.
- 5.) WIRE RANGE: 26-22 AWG.
- 6.) INSULATION RANGE:  $\phi$ .040 -  $\phi$ .060

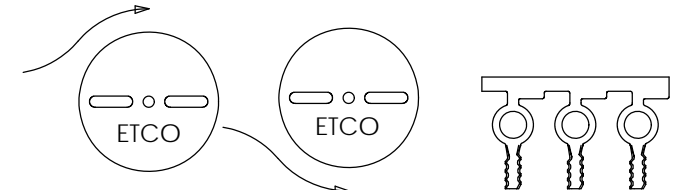


P/C	DESCRIPTION	DIM 'X'	MAT'L
04883	PR55-4-HB	$\phi$ .119	NOTE 1
04884	PR55-4-THB	$\phi$ .119	NOTE 2
04885	PR55-6-THB	$\phi$ .145	NOTE 2
04886	PR55-6-HB	$\phi$ .145	NOTE 1

Rev.	Description of Change/ SCN#	Date
1	SCN# 102146 SCJ ORG.ENG.DWG.DATE: 7-26-91	3-11-03
2	ADDED P/Cs SCN#140162 SCJ	8-1-07
3	SCN-140363 JMR	5-13-08



DIRECTION EXITING TOOL,  
EARS UP, TO THE BACK.  
TWIST FINISHED TERMINALS  
AND WIND OVER.



DIRECTION TOWARD APPLICATOR,  
EARS UP, TO THE FRONT.

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<p>THIRD ANGLE PROJECTION TOLERANCES UNLESS OTHERWISE SPECIFIED INCHES: .XX - <math>\pm</math>.030 .XXX - <math>\pm</math>.015 ANGLES: <math>\pm</math>5°</p>	<p>TOOL NO. <b>0250</b></p>	<p>Title: <b>INSULATION PIERCING RING</b></p>		
		<p>DO NOT SCALE DWG.</p>	<p>Drawn By: S.JOHNSON</p>	<p>Date: 3-11-03</p>
<p>ETCO Incorporated Engineered Products 25 Bellows Street Warwick, RI 02888 Phone: (401) 467-2400 Fax: (401) 467-9230 www.ETCO.com</p>		<p>Chk'd/App'd By:</p>	<p>Scale: 10X</p>	<p>Size <b>B</b></p>
		<p>Dwg. No.: <b>PR55 cust</b></p>		